



F.I.L.A. - Fabbrica Italiana Lapis e Affini S.p.A.

MARCH 2013

## TECHNICAL DATA SHEET OF THE GLUE

# GIOTTO STICK



**Product name**

GIOTTO STICK

**Class of the product**

SOLID GLUE,  
SOLVENT FREE

**Color**

WHITE, SMELLING, TRANSLUCENT AFTER DRYING

**pH**

9

**Softening range**

50 - 80 °C

**Density (20°C)**

1 - 1,1 Kg/L

**Water solubility**

Mixable

**Solid content**

About 40%

**Volatiles**

About 60%

**Applications**

Manual works : PAPERS COLLAGE, CARDBOARD,  
PHOTO, FABRIC

**Terms of use**

Application System: spread a layer on the surface  
to be bonded, join the two parts by applying a  
simple pressure

**Cleaning**

Don't let the paint dried on the surface; remove it  
with cold water and soap

**Drying time**

2 minutes for paper; 9 minutes for cardboard

**Storage Conditions**

Keep away from freezing. Reseal after use.

**Lifetime**

More than 18 months at a temperature between 7  
and 25 °C

**Security**

To wash one's hands with water and soap after use.  
This product is not dangerous in normal conditions  
of use

**Packaging**

Stick of 10, 20, 40 g

**Law compliance**

EN71/1, 2, 3, 5, 9 Comply; Phthalates, Cadmium,  
Residual Solvents, Polycyclic Aromatic  
Hydrocarbons: Comply

**Toxicological remarks**

NONE

**Environmental certification**

NONE